

MELT - 1.0

DENSITY - 0.918

**LLMF-118F** is a certified prime resin designed for production of Blown films needing excellent optics, superior film strength and excellent heat seal performance. **LLMF-118F** contains medium slip, medium antiblock and high process aid. **LLMF-118F** complies with FDA regulation 21CFR 177.1520(c)3.2a, conditions of use B-H. Blow-up-ratio 2.5:1; Melt temperature 400°F.

### Features:

- Good heat seal
- Good strength
- High antiblocking
- Opticals
- Medium slip

### Typical Applications:

- Heavy duty packaging
- Ice bags
- Sealant layer in coextrusions

PROPERTIES	ASTM	UNIT	VALUES	
<b>PHYSICAL</b>				
Density	D1505	g/cm <sup>3</sup>	0.918	
Melt Flow Rate (190°C, 2.16kg)	D1238	g/10 min	1.0	
<b>1.0 mil BLOWN FILM</b>			<b>MD</b>	<b>TD</b>
Secant Modulus - 1% Secant	D882	psi	25400	27700
Tensile Strength (Yield)	D882	psi	1550	1400
Tensile Strength (Break)	D882	psi	8500	7500
Tensile Elongation (Break)	D882	%	450	600
Elmendorf Tear Strength	D1922	g	230	500
Dart Drop Impact (F50)	D1709	g	760	
Haze	D1003	%	11	
Gloss (60°)	D2457		93	